

## Soudal All Purpose Silicone

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### Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 7 min
Curing speed * (20°C / 65% R.H.)	Ca. 2 mm/24h
Hardness	Ca. 22 ± 5 Shore A
Density	Ca. 1,00 g/ml
Elastic recovery (ISO 7389)	> 80 %
Maximum allowed distortion	25 %
Temperature resistance	-60 °C → 150 °C
Max. tension (DIN 53504)	Ca. 1,30 N/mm <sup>2</sup>
Elasticity modulus 100% (DIN 53504)	Ca. 0,37 N/mm <sup>2</sup>
Elongation at break (DIN 53504)	800 %
Application temperature	5 °C → 35 °C



(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

### Product description

For all sealing, waterproofing and bonding applications where protection against mould and mildew is required.

A high quality, flexible, neutral cure silicone suitable for a wide range of applications including - Bathrooms & Kitchens for sealing baths, sinks, toilets, showers, tiles, plumbing fixtures, glass, tiles, etc. Roofs & Gutters for sealing and guttering, flashings, cladding, roofing, down pipes, ducting, lap joints, sheet metal, etc, available in matching Colorbond® metal. Windows & Glazing for sealing around windows, display cabinets, frames and architraves, etc.

Soudal All Purpose Silicone is a neutral, low odor, high quality façade and glazing sealant, compliant with ISO 11600 F&G 25LM.

### Properties

- Very easy to apply
- Colourfast and UV resistant
- Permanent elastic after curing
- Very good adhesion on many materials
- Low modulus
- Corrosion free

### Applications

- All usual building joints with high movement.
- All glazing and joint works.
- Expansion joints between many different construction materials.
- Sealing between PVC, treated wooden and metal profiles and glass.

### Packaging

*Colour:* transparent, brilliant white, titanium, alabaster, ivory, beige, stone, taupe, grey, aluminium grey, dark grey, pewter, charcoal, black, *Packaging:* 300 ml cartridge.

### Shelf life

15 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Substrates

*Substrates:* all usual building substrates *Nature:* clean, dry, free of dust and grease. *Surface preparation:* Porous surfaces in water loaded applications should be primed with Primer 150. No primer needed for non-porous substrates. There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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We recommend a preliminary compatibility test. This is highly recommended on PVC and other plastics.

**Application method**

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with white spirit or Surface Cleaner immediately after use.

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material

**Health- and Safety Recommendations**

Take the usual labour hygiene into account. Consult the packaging label for more information.

**Remarks**

- Do not use on natural stones like marble, granite, (staining). Use Soudal Silirub MA or Silirub+ S8800 for this application.
- Direct contact with the secondary sealing of insulating glass units (insulation) and the PVB-film of safety glass must be avoided.
- A total absence of UV can cause a colour change of the sealant.
- In an acid environment or in a dark room, white silicone can slightly turn yellow. Under the influence of sunlight, it will turn back to its initial colour.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to

that surface. Therefore, we recommend to only dip the finishing tool in this solution.

- We strongly recommend not to apply the product in full sunlight as it will dry very fast.
- Do not use on polycarbonate. Use Silirub PC or Silirub AL instead.
- Do not use in applications where continuous water immersion is possible.

**Joint dimensions**

*Min. width for joints:* 5 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

**Standards**

- Complies with ISO 11600 F 25 LM
- Meets ISO 11600 G 25 LM

**Environmental clauses**

*Leed regulation:*

Soudal All Purpose Silicone conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED®, 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC- content.

**Liability**

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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