

HYUNDAI SOLAR MODULE

HG SERIES

G12 PERC Shingled

HiE-S435HG HiE-S440HG HiE-S445HG



Shingled
Technology



For Both Residential
& Commercial
Applications



More Power
Generation
In Low Light



G12 PERC Shingled

G12 PERC Shingled Technology provides ultra-high efficiency with better performance in low irradiation. Maximizes installation capacity in limited space.



Mechanical Strength

Tempered glass and reinforced frame design withstand rigorous weather conditions such as heavy snow and strong wind.



Reliable Warranty

Global brand with powerful financial strength provide reliable 25-year warranty. (Australia and Europe Only)



UL / VDE Test Labs

Hyundai's R&D center is an accredited test laboratory of both UL and VDE.

Hyundai's Warranty Provisions



- **25-Year Product Warranty**
- On material and workmanship
Australia and Europe Only



- **25-Year Performance Warranty**
- Initial year: 98.0%
- Linear warranty after second year:
with 0.55%p annual degradation,
84.80% is guaranteed up to 25 years

About Hyundai Energy Solutions Co., Ltd

Established in 1972, Hyundai Heavy Industries Group is one of the most trusted names in the heavy industries sector and is a Fortune 500 company. As a global leader and innovator, Hyundai Heavy Industries is committed to building a future growth engine by developing and investing heavily in the field of renewable energy.

As a core energy business entity of HHI, Hyundai Energy Solutions has strong pride in providing High-quality PV products to more than 3,000 customers worldwide.

Certification



Electrical Characteristics

		Mono-Crystalline Module (HiE-S__HG)		
		435	440	445
Nominal Output (Pmpp)	W	435	440	445
Open Circuit Voltage(Voc)	V	43.6	43.7	43.8
Short Circuit Voltage (Isc)	A	12.79	12.90	13.01
Voltage at Pmax (Vmpp)	V	36.2	36.3	36.4
Cuurent at Pmax (Impp)	A	12.02	12.13	12.23
Module Efficiency	%	20.9	21.1	21.4
Cell Type	-	PERC Mono-Crystalline Silicon Shingled		
Maximum System Voltage	V	1,500		
Temperature Coefficiency of Pmax	%/°C	-0.34		
Temperature Coefficiency of Voc	%/°C	-0.27		
Temperature Coefficiency of Isc	%/°C	0.04		

*All data at STC(Standard Test Conditions). Above data may be changed without prior notice.

*Tolerance of Pmax:0~+5W

*Measuring uncertainty of power:±3%.

* Performance deviation of Voc [V], Isc [A], Vm[V] and Im[A]:±3%.

Mechanical Characteristics

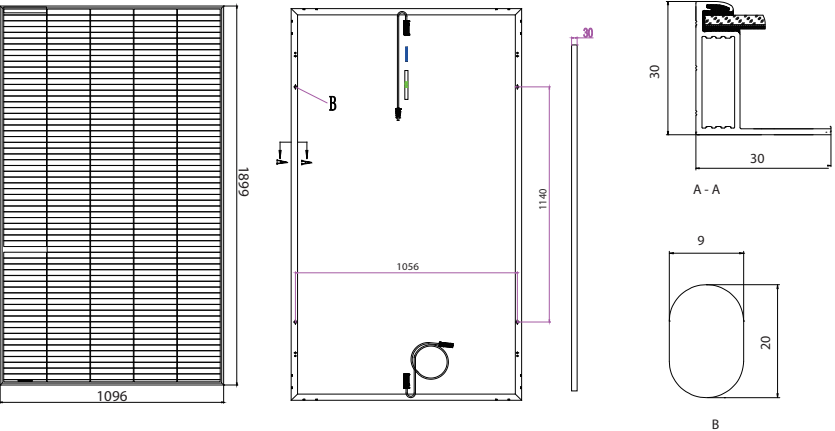
Dimensions	1,899 × 1,096× 30 mm (L × W × H)		
Weight	21.8kg		
Solar Cells	320 Cells, PERC Mono-crystalline Shingled (210 × 210mm)		
Output Cables	4mm²,+500mm/-1100mm(Vertical), +220mm/-180mm(Horizontal)	Connector	Stäubli : MC4-Evo2
Junction Box	IP68, TUV&UL, two diodes		
Construction	Front Glass: AR Coated tempered glass, 3.2mm Encapsulation: EVA (Ethylene-Vingl-Acetate)		
Frame	Anodized Aluminum		

Installation Safety Guide

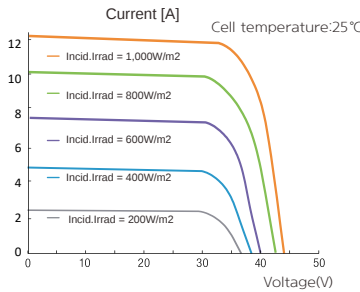
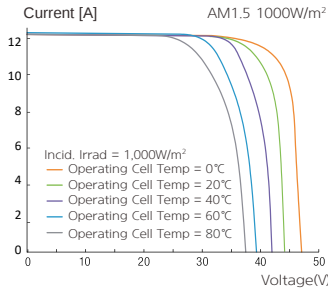
- Only qualified personnel should install or perform maintenance.
- Be aware of dangerous high DC voltage.
- Do not damage or scratch the rear surface of the module.
- Do not handle or install modules when they are wet.

Nominal Operating Cell Temperature	42.3°C (±2°C)
Operating Temperature	-40 ~ 85 °C
Maximum System Voltage	DC 1,500 / 1,000 (IEC)
Fire Rating	Class C
Series Fuse Rating [A]	25
Maximum Surface Load Capacity	Front 5,400 Pa Rear 2,400 Pa

Module Diagram (Unit: mm)



I-V Curves



Manufactured in China



Sales & Marketing
sales@hyundai-es.co.kr

Printed Date : 06/2022

Hyundai Limited Warranty for PV Modules

("Limited Warranty")

Effective February 1, 2022

Customer Name	
Contract No.	
Date of Issue	
Project Name (If Applicable)	

The following warranty ("Limited Warranty") is provided by Hyundai Energy Solutions Co., Ltd. ("HYUNDAI") in regards to the photovoltaic modules ("MODULE(S)") supplied to the original end customer and subsequent owners at the original installation site (collectively referred to as "CUSTOMER"). The Warranties defined herein apply only to the MODULES which (a) are sold directly by HYUNDAI or through one of its authorized local distributors and (b) have a legible Hyundai Energy Solutions Co., Ltd. logo and product serial number. The start date for all of the following warranties is the earlier of either: (i) the date of installation; or (ii) the 90th day (natural day) after the delivery at the end-customer's site of the HYUNDAI MODULES ("Warranty Start Date"). HYUNDAI reserves right to revise the terms of this Limited Warranty without prior notice.

This Limited Warranty shall apply to the following Products:

- HiE-SxxxUH (xxx = 445-480, in increment of 5)
- HiE-SxxxSI (xxx = 395-455, in increment of 5)
- HiE-SxxxUI (xxx = 420-455, in increment of 5)
- HiE-SxxxVI (xxx = 460-505, in increment of 5)
- HiE-SxxxUF (xxx = 370-400, in increment of 5)
- HiE-SxxxSG (xxx = 325-380, in increment of 5)
- HiE-SxxxUG (xxx = 350-380, in increment of 5)
- HiE-SxxxVG (xxx = 380-420, in increment of 5)
- HiE-SxxxKN (xxx = 535-555, in increment of 5)
- HiE-SxxxDJ (xxx = 635-670, in increment of 5)
- HiE-SxxxHG (xxx = 425-445, in increment of 5)
- HiE-SxxxHG(FB) (xxx = 420-440, in increment of 5)
- HiE-SxxxDG (xxx = 405-425, in increment of 5)
- HiE-SxxxDG(FB) (xxx = 400-420, in increment of 5)

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1. Product Warranty

- A. HYUNDAI warrants to the CUSTOMER that the MODULES supplied shall, for the duration of twenty-five (25) years from the Warranty Start Date (“Product Warranty Period”), be free from defects in materials and workmanship under normal application, installation, use, and service conditions.

If the MODULES fail to conform to this warranty during this Product Warranty Period, (a) HYUNDAI has the right to choose the net value of the defective MODULES or the current market MODULE price refunded to the CUSTOMER, the so-called defective MODULES of the net value of the MODULES purchased at the time on the basis of the first deduction of 16% depreciation, subsequent annual deductions 3.5% depreciation, depreciation is calculated from the date of the warranty, up to 25 years; (b) Free repair or replacement of defective MODULES, and to provide the initial sale of the delivery point of free delivery service, the MODULES and parts to be replaced are owned by HYUNDAI.

- B. The remedies set forth in this clause shall be the sole and exclusive remedy available to the CUSTOMER for any product defect, and shall not be available beyond the Product Warranty Period for any reason whatsoever.

2. Performance Warranty

- A. As for single glass MODULES:

HYUNDAI warrants to the CUSTOMER that for a period of one (1) year from Warranty Start Date the actual power output of the MODULES will be no less than 98.0% of the Nominal Power* at STC**, as specified on the date of sale in HYUNDAI’s product datasheet. From the second year, the actual power output will decline annually by no more than 0.55%p for a period of remaining twenty-four (24) years, so that by the end of the twenty-five (25) year, an actual output of at least 84.8% of the Nominal Power* at STC**, as specified on the date of sale in HYUNDAI’s product datasheet will be achieved.

- B. As for double glass MODULES:

HYUNDAI warrants to the CUSTOMER that for a period of one (1) year from Warranty Start Date the actual power output of the MODULES will be no less than 98.0% of the Nominal Power* at STC**, as specified on the date of sale in HYUNDAI’s product datasheet. From the second year, the actual power output will decline annually by no more than 0.45%p for a period of remaining twenty-nine (29) years, so that by the end of the thirty (30) year, an actual output of at least 84.95% of the Nominal Power* at STC**, as specified on the date of sale in HYUNDAI’s product datasheet will be achieved

If the MODULES fail to reach the guaranteed power output levels set out above provided that such loss in power is verified by HYUNDAI, (a) HYUNDAI has the right to choose the net value of the defective MODULES or the current market MODULE price

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refunded to the CUSTOMER, the so-called defective MODULES of the net value of the MODULES purchased at the time on the basis of the first deduction of 16% depreciation, subsequent annual deductions 3.5% depreciation, depreciation is calculated from the date of the warranty, single glass MODULES up to 25 years, double glass MODULES up to 30 years; (b) Free repair or replacement of defective MODULES, and to provide the initial sale of the delivery point of free delivery service, the MODULES and parts to be replaced are owned by HYUNDAI.

- C. The remedies set forth in this clause shall be the sole and exclusive remedies provided for any performance deficiencies, and shall not be available beyond the aggregate specified Performance Warranty Periods for any reason whatsoever.

3. Exclusions and Limitations

- A. A warranty claim under any of the foregoing Warranties must be filed within the applicable warranty period.
- B. The Warranties do not apply to any MODULE, which in HYUNDAI's sole and absolute judgment, has been subjected to:
- (a) Damage and/or failure caused by use on a mobile unit including, but not limited to, vehicles, vessels, etc.;
 - (b) Damage and/or failure caused by non-compliance with national and local electric codes;
 - (c) Damage and/or failure caused by installations not in conformance with the MODULE(S) specifications, installation manuals, operation manuals, or labels attached to the MODULE(S);
 - (d) Damage and/or failure caused by improper wiring, installation, or handling;
 - (e) Damage and/or failure caused by devices and/or parts other than the MODULE(S) or by mounting methods of such devices and/or parts;
 - (f) Damage and/or failure caused by improper or incorrectly performed maintenance, operation or modification;
 - (g) Damage and/or failure caused by removal from the original place of installment;
 - (h) Damage and/or failure caused by repairs not in accordance with HYUNDAI's instructions;
 - (i) Damage and/or failure caused by inappropriate handling during storage, packaging or transportation; without limitation including damage caused by improper treatment, overloading, electro-chemical or electrical influences, or any other circumstances that may arise through no fault of HYUNDAI;
 - (j) Damage and/or failure caused by external shock such as flying objects or external stress;
 - (k) Damage and/or failure caused by direct contact with environmental pollution such as soot, acid rain or industrial chemicals including ammonia;

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-
- (l) Damage and/or failure caused by direct contact with salt water;
 - (m) Damage and/or failure caused by natural forces (earthquakes, tornados, floods, lightning, hurricanes, heavy snow, hail, etc.) and fire, power failures, power surges or other unforeseen circumstances that are beyond HYUNDAI's control;
 - (n) Damage and/or failure caused by terrorist acts, riots, war or other man-made disasters;
 - (o) Damage and/or failure caused by external stains or scratches that do not affect output;
 - (p) Damage and/or failure caused by sound, vibration, rust, scratching, or discolorations that are the result of normal wear and tear, aging or continuous use; or
 - (q) Damage and/or failure caused by MODULE(S) installed in a location that exceeds operating conditions.
 - (r) Repair or modifications by someone other than an approved service technician of HYUNDAI.
- D. The Product Warranty and Performance Warranties shall be applied exclusively of one another. HYUNDAI, at its sole option and in its sole discretion, will decide whether the cause of the claim is applicable to the Product Warranty or any of the Performance Warranties.
- E. HYUNDAI will decide, at its sole and absolute option, whether to collect replaced MODULES or not. In the case HYUNDAI decides to collect all or some of the replaced MODULES, HYUNDAI will cover transportation (other than air transport) costs for returning the MODULES. In the case HYUNDAI decides not to collect any replaced MODULES, HYUNDAI will not cover any transportation costs for returning the MODULES. In any case, HYUNDAI will not cover any of the costs associated with the installation, removal, reinstallation, discarding or packaging of the MODULES. If the collected MODULES are found not to be covered under these Warranties at HYUNDAI's sole and absolute judgement, CUSTOMER is obliged to cover all associated costs mentioned above.
- F. In the event that any model or make of MODULES for which a claim is made under either of the foregoing Warranties have been discontinued or materially altered, HYUNDAI reserves the right to replace the MODULES with any other module type that may be different in output, size, color or material.
- G. Any repaired or replaced MODULES under these Warranties will hold only the remaining warranty period applicable to the original MODULES.
- H. The Warranties provided under this Limited Warranty shall only extend to MODULES that have been installed within the sales area.
- I. Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the

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goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

4. Severability

If any court or competent authority finds any clause or portion of any clause of this Limited Warranty invalid, illegal, or unenforceable, that portion will be deemed to be deleted only to the extent required, and the validity and enforceability of the rest of the Limited Warranty shall not be affected.

5. Assertion of Claims

The assertion of claims under this Limited Warranty presupposes that the Customer has (i) informed the authorized reseller/distributor of our Module(s) in writing of the alleged claim, or that; (ii) this written notification has been sent directly to HYUNDAI in the event that the authorized reseller/distributor no longer exists (e.g. due to discontinuance of business or bankruptcy). Any such assertion of claims must be accompanied by the original sales receipt as the proof of purchase and time of purchase of HYUNDAI Module(s). The assertion of the claim must occur within thirty (30) days (natural day) from the date that the defects occurred. The return of Module(s) may only occur after the written authorization of HYUNDAI has been given.

6. Force Majeure

HYUNDAI shall bear no responsibility or liability for the non-performance or delay of any duties or obligations arising out of this Limited Warranty due to natural disasters, industrial disputes, government regulations, civil riot or war, or any other event outside HYUNDAI's control that is not reasonably known or understood at the time of sale of the MODULES.

7. Liability

THE FOREGOING WARRANTIES AND REMEDIES ARE EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, REPRESENTATIONS, OR CONDITIONS, EXPRESS OR IMPLIED, EITHER IN FACT OR BY OPERATION OF LAW, STATUTORY OR OTHERWISE, INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY, NON-INFRINGEMENT, AND FITNESS FOR A PARTICULAR PURPOSE. HYUNDAI NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY OTHER LIABILITY IN CONNECTION WITH THE SALE, INSTALLATION, MAINTENANCE, OR USE OF THE GOODS. HYUNDAI SHALL BEAR NO RESPONSIBILITY OR LIABILITY WHATSOEVER FOR ANY DAMAGE OR INJURY TO PERSONS OR PROPERTY, OR FOR ANY OTHER LOSS OR INJURY RESULTING FROM ANY CAUSE WHATSOEVER ARISING OUT OF OR RELATED TO THE NEGLIGENT USE, MISUSE OR NEGLIGENT INSTALLATION OF THE MODULES. UNDER NO CIRCUMSTANCES SHALL HYUNDAI BE LIABLE FOR

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DAMAGES IN EXCESS OF THE PURCHASE PRICE OF THE APPLICABLE MODULE(S), NOR FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES, HOWSOEVER CAUSED. LOSS OF USE, LOSS OF PROFITS, LOSS OF PRODUCTION AND LOSS OF REVENUES ARE SPECIFICALLY EXCLUDED.

***"Nominal Power"** is the power in watt peak that a MODULE generates in its maximum power point.
****"STC(Standard Test Conditions)"** is as follows: (a) light spectrum of AM 1.5, (b) an irradiation of 1,000 W/m² and (c) a cell temperature of 25 °C. The measurements must be carried out at HYUNDAI or an independent test institute agreed to by HYUNDAI in advance, in accordance with IEC60904 as tested at the junction box connectors per the calibration and testing standards of HYUNDAI. These measurements will be considered valid at the production date of the MODULES with an equipment tolerance of ±3%. HYUNDAI's calibration standards shall be in compliance with the standards applied by international institutions accredited for this purpose.

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HES INSTALLATION MANUAL (IEC)

Issued on June. 13th, 2022 (Version1.1)

A large graphic on the right side of the page, tilted at an angle. It features a collage of images: a city skyline at night, a bright sun over a body of water, and several rows of blue solar panels. The text "HYUNDAI ENERGY SOLUTIONS" is overlaid in bold blue uppercase letters.

HYUNDAI ENERGY SOLUTIONS

Solution for your energy !

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1 General Information

This general manual provide important electrical and mechanical installation information. For correctly installation and obtain stable power output, please read and understand this manual carefully before installing and maintaining the PV modules. And keep this manual properly for future reference during PV module maintenance or sales.

This manual does not constitute a warranty, expressed or implied. Hyundai Energy Solution does not assume responsibility and expressly disclaims liability for loss, damage, or expense arising out of or in any way connected with installation, operation, use or maintenance of modules.

PV module should be installed in accordance with all safety precautions in this manual and local laws and regulations, and should be installed and maintained by qualified professionals who have professional skills and knowledge and are familiar with the mechanical and electrical requirements of the system. The installer must inform the customer.

Any questions, please contact with the salesman or customer service personnel of Hyundai Energy Solution for further explanations.

Installation Manual Disclaimer

Hyundai Energy Solution reserves the right to change this user manual without prior notice.

This user manual is not a warranty, nor does it have any meaning of warranty.

This manual will be updated from time to time, please contact the commercial department of Hyundai Energy Solution to obtain relevant products and documents.

Limitation of liability

Hyundai Energy Solution shall not be responsible for any kind of injury, including but not limited to physical injury or property damage caused by module operation, system installation error or failure to follow instructions in this manual.

2 General Principles Of Security

Modules rated for use in this application class may be used in systems operating at greater than 50V DC or 240W, where general contact access is anticipated. Modules qualified for safety through IEC 61730-1 and this part of IEC 61730 within this application class are considered to meet the requirements for safety class II.

No matter whether the PV module is connected to the system or not, proper protective measures should be used when touching the PV module, such as insulation tools, safety caps, insulation gloves, safety belts, and safety insulation shoes. During installing, grounding, connecting cables, and cleaning modules, the proper electrical protection tools must be used too.

Avoid contact with modules directly, which may cause electric shocks or cuts.

The installation should comply with the laws and regulations specified by the relevant region and country. If necessary, obtain the required certificates such as building permit.

Module installation shall be carried out by qualified professionals with technical knowledge and familiarity with the mechanical and electrical requirements of the system. Be aware of the risks of injury, including electric shock, that may occur during installation.

The modules are applied to the ground, roof, fish pond and other outdoor environments. Proper design of support structures is the responsibility of the system designer or installer. When applied to roof installation, the overall fire rating of the final structure needs to be considered, as well as the overall maintenance of the later period. A roof system can only be installed on a roof that has been assessed by a construction expert with the results of a formal complete structural analysis.

Comply with safety regulations for all installed components. Such as wires and cables, connectors, charging controllers, inverters, batteries, etc., only the equipment, connectors, wires and brackets that match the solar power system can be used. If the photovoltaic system uses energy storage batteries, the configuration of the modules should follow the advice of the battery manufacturer.

Meaning of crossed –out wheeled dustbin: Do not dispose of electrical appliances as unsorted municipal waste, use separate collection facilities.

Contact your local government for information regarding the collection systems available.

If electrical appliances are disposed of in landfills or dumps, hazardous substances can leak into the groundwater and get into the food chain, damaging your health and well-being.

When replacing old appliances with new ones, the retailer is legally obligated to take back your old appliance for disposals at least free of charge.



Electrical safety

For avoid any form of electrical accidents, please followed the following electrical safety provisions strictly.

- ❖ Damaged modules pose a risk of electric shock and fire, should be replaced immediately.
- ❖ The DC voltage generated by module may exceed 30V, please avoid contact directly.
- ❖ Ensure that the cable is fixed to the support bracket for installing modules.
- ❖ Protect cables with catheters in areas accessible to animals and children.
- ❖ Do not manually modify or remove any module or label.
- ❖ The installation of the module array must be carried out in isolation from direct sunlight.
- ❖ The serial voltage of modules must not exceed the maximum system voltage.
- ❖ Do not connect modules with connectors of different models from different manufacturers.
- ❖ Do not replace roofing and wall materials with modules.
- ❖ Do not connect or disconnect modules when there is current or external current.

- ❖ Do not install modules without taking protective measures.
- ❖ Do not use any means other than connectors for electrical connection.
- ❖ Do not add any light concentrators to the module.
- ❖ Do not coat the surface of the module with corrosive chemicals.
- ❖ Do not install or operate modules in damp or windy conditions.
- ❖ Do not touch the module when it is wet.

Fire Safety

Before installing modules on the roof, refer to local laws and regulations and comply with building fire protection requirements. The roof shall be covered with a suitable grade of fireproof material for roof installation and to ensure that the modules and mounting surfaces are fully ventilated. Different roof structures and installation methods can affect the fire performance of a building. Improper installation may cause a fire.

Use appropriate components such as fuses, circuit breakers and ground connectors according to local regulations.

Do not install or use modules near open flames or flammable or explosive objects.

Transportation safety

Do not open the packing case before the modules arrive at the installation site. Place the packing case in a dry and ventilated environment.

During all handling, ensure that the module will not be shaken, dropped to the ground, or objects will fall on the module, as this will damage the module or the solar cells in the module. Do not allow children or unauthorized persons to handle modules. Improper handling and placement may result in glass breakage or loss of electrical properties, thus rendering the modules useless.

Handle and installation modules with care. Under no circumstances should assemblies be lifted by lifting junction boxes or cables. Two or more persons must hold the edges of assemblies with both hands.

Do not step on, stand on or sit on modules as this can damage modules and risk injury to people.

Do not stack modules, do not place any heavy objects on the front and back of modules, and do not place modules on sharp surfaces.

Install Security

Comply with safety rules applicable to all installed modules. Such as wires and cables, connectors, charging controllers, inverters, batteries, etc., only the equipment, connectors, wires and rails that match the solar power system can be used.

If the photovoltaic system uses energy storage batteries, the configuration of the modules should follow the advice of the battery manufacturer.

Do not install or operate s in damp or windy conditions, and keep the junction box cover closed.

The glass can protect the module, improper operation may cause the glass to be broken. Damaged module pose a risk of electric shock and fire. Such modules cannot be repaired or repaired and should be replaced immediately.

When sunlight strikes the front of the module, the module generates electricity and the DC voltage may exceed 30V. Avoid direct contact with the voltage of 30V or higher to avoid danger.

To reduce or avoid the array mismatch effect, it is recommended to connect modules with similar electrical properties on the same string.

When connecting modules, ensure that the connecting cables are fixed on the support frame of the module to limit the swing of the slack part of the cable.

Comply with the minimum bending radius of the cable (not less than 43mm is recommended).

3 Electrical Properties

Electrical installation

The module product specification lists the specific electrical performance of photovoltaic modules in detail, and the nameplate of each module is also marked with the main electrical performance parameters under STC conditions (1000W/m², AM 1.5, cell temperature 25°C). The product specification and nameplate are also marked with the maximum system voltage of the module.

Under certain environmental conditions, the current or voltage generated by the module may be greater than the operating current or voltage for standard test conditions (STC). Therefore, when determining the current/voltage ratings and load values of electrical components, the module short-circuit current under STC should be multiplied by 1.25, and the open-circuit voltage should be corrected according to the calculation formula below:

$$\text{Maximum System Voltage} \geq N \times V_{oc} \times [1 + \lambda_{voc} (T_{min} - 25^\circ C)]$$

While,

N — Serial number of modules in strings

V_{oc} — Open circuit voltage value of module under STC (see module nameplate)

λ_{voc} — Open circuit voltage temperature coefficient of the module (see module technical specification)

T_{min} — Annual minimum temperature for module installation position (for example, -20 ° C, T_{min} = -20)

When determining the appropriate wire and fuse specifications, the maximum fuse current rating is selected by reference to the product specifications.

The system electrical design and calculation shall be determined by a qualified electrical engineer.

The minimum over-current protection device specification is determined by calculating the maximum expected current of the photovoltaic system. The maximum over-current protection device specification is mandatory in IEC 61215:2016 and IEC61730:2016 standards.

If there may be a reverse current through the module that exceeds the maximum fuse current, the module must be protected by over-current protection. If the number of parallel connections is greater than or equal to 2, an over-current guard must be installed on each assembly.

Do not install in rainy weather, moisture will lead to insulation failure, prone to safety accidents.

For specific electrical performance parameters, please refer to the product specifications.

Cables and wires

The junction box of each module is equipped with two separate wires, one positive and one negative, which can be connected in series by inserting the positive connector of one module into the socket of the negative connector of the adjacent module.

During installation, do not use lubricating oil or alkane cleaning agents to clean connectors, junction boxes, and cables.

The cross-sectional area of the cable and the capacity of the connector must meet the maximum short-circuit current of the module (for a single module, the cross-sectional area of the cable is 4mm², and the cable temperature ranges from -40 ° c to +90 ° c).

When the cable is fixed on the bracket, it is necessary to avoid mechanical damage to the cable or module. The cable is fixed on the bracket with specially designed light resistant tie and cable card. The cable is light resistant and waterproof, and also avoid direct sunlight and water soaking the cable.

Connector

When connecting modules, ensure that the connectors of the same string of modules are from the same manufacturer or fully compatible, and the connection terminals of the modules and the system must also be in the same way. The connectors of different manufacturers may be incompatible, which may cause mismatching and burning.

Keep the connector dry and clean.

Do not connect the connector when it is damp or dirty.

Do not expose the connector to direct sunlight or water.

Bypass Diode

The junction box of the Hyundai Energy Solution module contains the bypass diode and forms a parallel structure with the circuit. When the solar cells of the module is blocked or damaged, the hot spot phenomenon occurs in the part of the module, the diode will work, so that the current no longer flows through the hot spot solar cell, so as to limit the heating and performance loss of the module.

Note that the bypass diode is not an over-current protector.

Grounding

The module use anodized corrosion-resistant aluminum alloy frames as rigid supports. To protect the module from lightning and static electricity, and to protect personal safety. All frames and mounting brackets of the components must be grounded. If there are no specific regulations, please follow the International Electrotechnical Commission standard or other international standards. Connect the ground cable with the recommended connection terminal and fix it to the module frame. It is recommended to use 12AWG copper core wire. Figure 1 shows the grounding holes and its identification on the assembly, and Figure 2 shows the assembly grounding method.

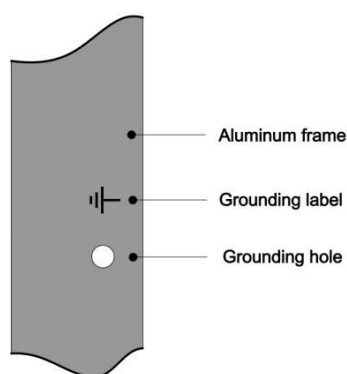


Figure 1. Ground hole and its identification

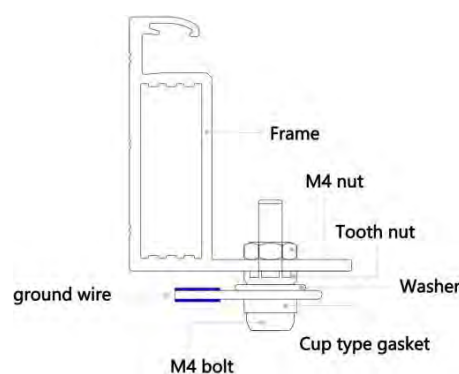


Figure 2. Grounding method

The holes are used for grounding only and cannot be used to install module. Do not drill any additional ground holes on any frame of the modules. Otherwise, the module warranty will be invalid.

When grounding, the grounding device must fully contact the interior of aluminum alloy, penetrate the oxide film on the surface of the frame, and connect the frame of the module and the supporting member to achieve good grounding effect. Use an electroplated support frame to ensure good electrical conductivity.

The ground conductor must be connected to the ground by a suitable ground electrode. You are advised to use a ground cable accessory (wiring nose) to connect the ground cable. Weld the ground cable into the socket of the wiring nose, insert the M4 screw into the ring of the wiring nose and the hole in the middle of the module frame, and secure the cable using a nut. Spring washers should be used to prevent screw loosening resulting in poor grounding.

If the module is used in a high temperature and humidity environment, it is recommended to install an inverter with an isolation transformer that can be negatively grounded (figure 3 shows the system voltage polarity configuration).

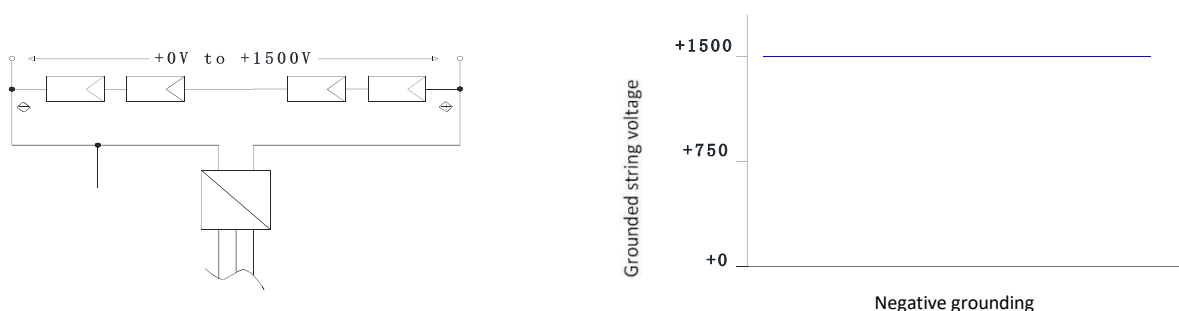


Figure 3. Schematic diagram of grounding potential of inverter

The module may be grounded using a third party grounding device, provided that the grounding device is reliable and proven and operated in accordance with the manufacturer's requirements.

4 Handling, transportation, storage and unpacking

Hyundai Energy Solution's module have horizontal packaging and vertical packaging according to different product. There are significant differences between horizontal packaging and vertical packaging in loading, unloading, transportation and unpacking. Please be sure to follow the above operations in this manual.

The patterns of horizontal and vertical packing are as follows:

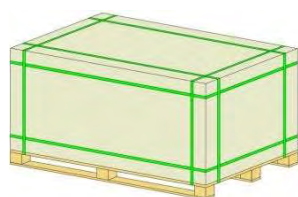


Figure 4. Horizontal packaging

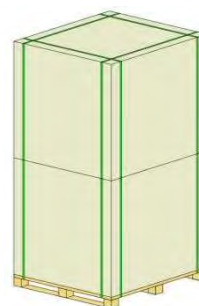


Figure 5. Vertical packaging

Handling, Transportation and Tran-shipment

After the module arrived, please check the overall status of the package in time. If there is any abnormal condition such as package damage, deformation or skew, please contact the customer service or logistics personnel of Hyundai Energy Solution immediately.

Place the module on flat ground after transporting it to the installation site.

Forklift to unload

If forklift tools are used, the forklift tools should be reasonably selected according to the size and weight of the goods. If the fork of the forklift is less than 3/4 of the size of the cargo, it should be covered with an extended fork assembly to avoid tipping the package when moving the forklift.

Straight-line driving speed control of forklift truck transportation $\leq 5\text{km/h}$, turning speed $\leq 3\text{km/h}$; during transportation, the spacing between goods and inserts should be adjusted to the maximum position of the spacing between pallets.

During loading and unloading, except forklift operators, other personnel should keep within a safe distance to ensure personnel safety.

Lifting the unloading

If a crane is used to unload the package, use a dedicated hoisting tool. Select a proper hoisting tool based on the weight and size of modules. Use a fixing tool of the same size on the top of the package to prevent the lifting rope from squeezing the package or modules.

Horizontal packaging can lift up to 4 sets of modules at a time, vertical packaging can lift up to 2 sets of modules at a time.

Tran-shipment

If vertical packaging modules need to be transported to the construction project site through secondary transportation after being transported to the centralized storage site by container or flatbed vehicle, the following points should be noted:

If forklift truck is used for transport, the forklift truck shall comply with the above requirements for unloading, and the forklift truck size shall be at least $\geq 3\text{T}$;

If you use a box truck or other type of vehicle, please use a carriage with guardrail, the height of the guardrail is not less than $2/3$ of the height of the module, and use fastening straps to secure the module to the carriage; modules should be placed closely with each other, and gaps should not be left.

If the vertical package is turned to horizontal by a turning machine, please note that the flat tray structure is used as the bearing unit of the module after turning over, and only the frame surface of the module can be used as the bearing surface of the module after turning over.

Retail packaging

If the modules are not filled when they are shipped, Hyundai Energy Solution uses wooden frames of the same size as the modules as packing fillers. The wooden frames are located in the middle of the packaging body, and the scattered packaging method is exactly the same as the integral packaging method.

Storage

Please store the modules in a dry and ventilated environment and place the modules on a relatively flat ground.

Ensure that the outer package of the modules is intact. Ensure that the pallets and packages are protected from moisture and direct sunlight in the storage area, and take waterproof (rain) measures.

If the modules are stored in an uncontrolled environment, they must not be stored for more than 3 months. Additional measures should be taken to protect the connector from moisture or sun exposure, such as using the connector end cover;

Long-term storage of modules is recommended to be stored in a standard warehouse. Check for module tilt anomalies periodically.

Do not soak the tray in water. Take drainage measures on the ground to prevent the wooden pallet from rotting or the ground from sinking after a rain.

Unpacking

Please confirm the product model, power, quantity and serial number according to the shipping mark posted on the container before unpacking. For vertical packaging, please carefully read the unpacking operation instructions and unpacking support assembly operation instructions, do not use other unpacking methods other than the unpacking operation instructions.

- ❖ Do not lift the wiring and junction box of the module, hold the frame while carrying.
- ❖ During handling, do not distort or bend modules due to operation or other weight.
- ❖ The number of modules stacked horizontally does not exceed 18.
- ❖ Do not rely on the backplane to support modules when moving or installing them.
- ❖ Do not contact the module with sharp objects to avoid damaging the module.
- ❖ Vertical packing and unpacking shall not be carried out on non-horizontal or soft ground;
- ❖ When vertical packing and unpacking, the operator shall not stand behind the reclining surface;
- ❖ After unpacking, do not place module electrical connectors near any unauthorized chemical substance.

Horizontal packaging

Applicable product series:

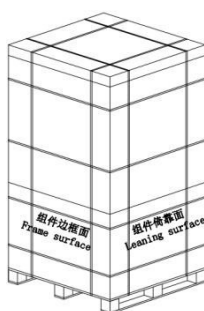
HiE-SxxxUF Series, HiE-SxxxUH Series, HiE-SxxxVG Series, HiE-SxxxVI Series, HiE-SxxxHG Series, HiE-SxxxDG Series, HiE-SxxxKN Series horizontal packing and unpacking is the conventional packing method, which will not be specified here. If you have any questions in the process of unpacking, please contact Hyundai Energy Solution commercial department to provide specific information.

Vertical packaging

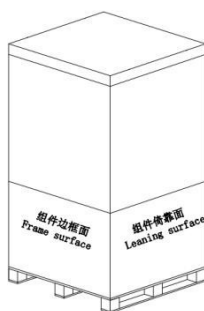
Applicable product series:

HiE-SxxxDJ, HiE-SxxxDI

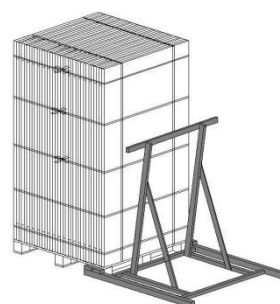
Unpacking method 1: unpacking with brackets



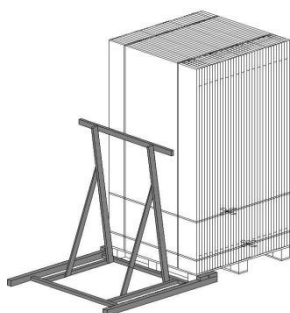
The unpacking modules are placed on a level floor



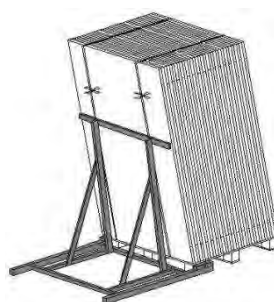
Remove the plastic wrap, wrapping film, cover and surface of the packing case



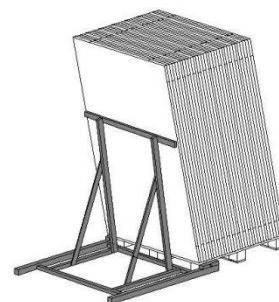
Place a support bracket on either of the recline surfaces of the assembly and remove the three transverse steel strips from the upper part of the assembly with a cutter



Two people stand on the frame surface of the module to hold the component, while the other person cuts the lower two transverse plastic steel packing belts

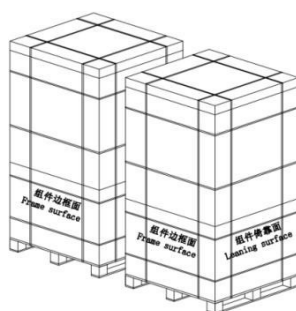


Gently push the assembly so that it leans against the support frame and remove the vertical steel strip

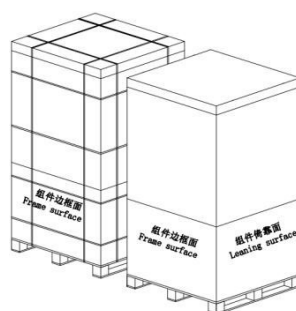


Remove all modules in sequence to complete module unpacking

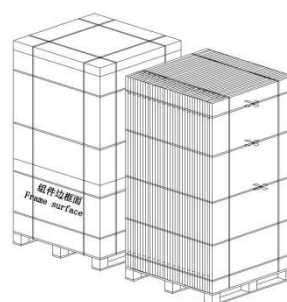
Unpacking method 2: Rely on



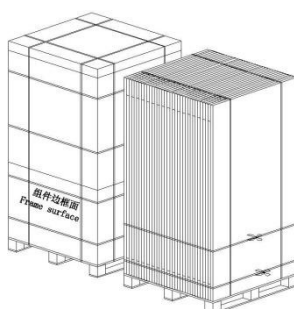
Unpacking the reclining surface needs to be close to a solid wall or another pallet of intact components of the same size



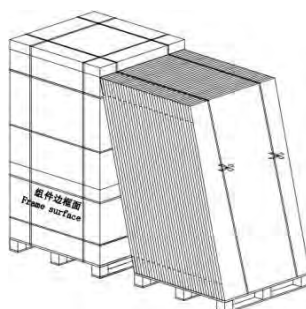
Remove the plastic wrap and wrapping film for the modules to be removed, and remove the cover and packing case



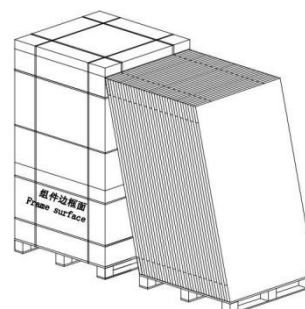
Use scissors to remove the three transverse steel strips from the upper part of the assembly



Two people stand on the frame surface of the module to hold the module, while the other person cuts the lower two transverse plastic steel packing belts



Gently push the module so that it leans against the support, removing the vertical strip of plastic steel



Remove all modules in sequence to complete module unpacking

5 Module Installation

Installation environment

- ❖ The module is recommended to be installed in an environment where the operating temperature ranges from -20°C to 50°C. The maximum operating temperature ranges from -40°C to 85°C, and the humidity is lower than 85%RH.
- ❖ When installing solar modules on a roof, it is also necessary to leave a safe working area between the edge of the roof and the outer edge of the photovoltaic module array.
- ❖ When modules are piled on the roof, the load of the roof should be rechecked, and the construction organization plan in accordance with the requirements of the code should be formulated.
- ❖ If in the northern hemisphere, usually choose the light facing south installation of the module. If you are in the southern hemisphere, you usually choose the light-facing north mounting of the module.
- ❖ when selecting module installation position, should choose can make full sunlight position, to avoid the module surface forms part or all of the shade (trees, buildings, clothing, tools, packing materials and other obstacles), because these objects on the module form the shadow, the shadow will cause loss of output power.
- ❖ The module should be installed in a well-ventilated place to ensure adequate air circulation on the back and side of the module to facilitate the timely release of heat generated when the module is working.
- ❖ When used in areas with high wind pressure and snow pressure, support fixed structures should be designed in strict accordance with local design specifications to ensure that the external load does not exceed the mechanical strength limit that the modules can bear.
- ❖ At a place 50m to 500m away from the sea, corrosion may occur at the part where the frame of the module is connected to the support, or the part where the grounding is connected. Stainless steel or aluminum materials must be used to contact the photovoltaic module, and the installation part must be treated with anti-corrosion.
- ❖ Please consult the Hyundai Energy Solution technical support department for more information on the use of modules in special climates, such as an altitude greater than 2000m, heavy snow, severe hail storm, hurricane, etc.

Inclination Choice

The inclination Angle of the photovoltaic module refers to the included Angle between the photovoltaic module and the horizontal ground. Different projects choose different installation inclination Angle according to local conditions.

Modules connected in series of the same array must be in the same direction and Angle. Different installation directions and angles cause differences in the total amount of solar radiation absorbed by modules, resulting in a loss of output power, which reduces the operating efficiency of the system.

The maximum power is generated when the sunlight directly exposure to the modules. Consider the power output of the module in winter when selecting the best installation Angle.

In order to facilitate module cleaning and wash away dust on module surface when it rains, for detailed installation Angle, please follow the advice given by experienced PV module installers.

Machinery Installation

Ensure that the module installation strong enough, supporting system composed of the phalanx system components must be able to withstand the mechanical load pressure, appointed by it' s bracket installer must provide the guarantee, mounting bracket needed and static mechanics analysis ability of the third party testing institutions to test, need to adopt international standards or national standards.

The mounting bracket of the component must be made of materials that are resistant to corrosion, rust and UV.

Modules must be securely mounted on system supports.

Do not drill additional mounting holes in the frame and glass. Otherwise, the module warranty will be invalid.

The support structure of modules has thermal expansion and cold contraction effect. To avoid affecting the performance and use of modules, it is recommended that the minimum distance between the two modules is 10mm. To ensure good ventilation of modules and reduce load, it is recommended that the installation distance between two modules is 30mm.

In areas with heavy snow in the winter, choose a high mounting bracket so that the lowest point of the module is not covered by snow for a long time, and the lowest point of the module is high enough to prevent the module from being obscured by plants or trees.

The support surface of the installation bracket must be flat, without distortion or deformation, and there is no up and down dislocation between the connected brackets.

The assembly installation method should not result in electro-chemical corrosion between the aluminum frame and different metals.

Location Choice

Roof

When installing on a roof or building, ensure that they are securely secured and will not be damaged or dropped by strong winds or snow. Provide a special mounting bracket for roof installation if necessary. The building code used for roof installation should be checked to ensure that the building and structure to which the modules are installed have sufficient load-bearing and airtight properties. The roof through which the fixed modules are installed should be sealed to prevent rainwater leakage.

To facilitate operation, reduce water vapor condensation, and promote ventilation and heat dissipation for modules, ensure that the modules are parallel to the surface of the wall or roof of the building. The distance between the modules and the surface of the wall or roof is at least 115mm. In this way, the air circulation at the rear of the modules facilitates heat dissipation and prevents cable damage. When stacking modules, ensure that the modules are installed on a fireproof roof. The module has a fire rating of C and is suitable for installation on a roof with fire rating of A or higher.

For the roof system with heavy snow or snow record in the installation area, the customer shall support and reinforce the bottom module frame of the entire system to ensure that the bottom module is protected from top-down snow push and pressure damage and damage to the module caused by daytime snow melt and icing.

Struts

When installing modules on struts, select struts and module mounting brackets that can withstand the expected local wind. The struts must have a solid foundation.

Ground

Select an appropriate installation height for ground installation to prevent the lower part of the module from being covered by snow for a long time in winter. Install the modules on a support of an appropriate height. Do not lay the modules directly on the ground. In addition, ensure that the minimum part of the module is not less than 900mm to avoid being obscured by plants or trees, to avoid being damaged by blown sand or being obscured by soil splashed by rain.

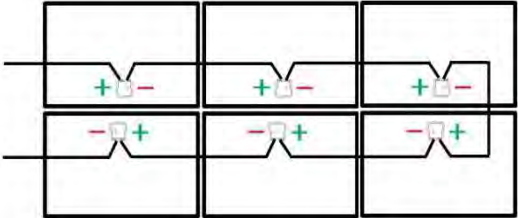
Wiring

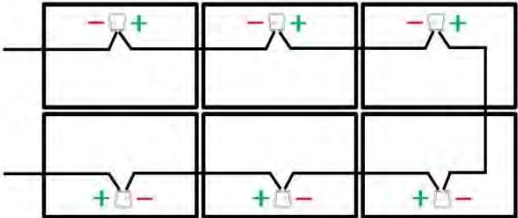
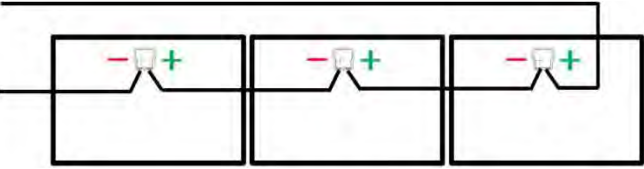
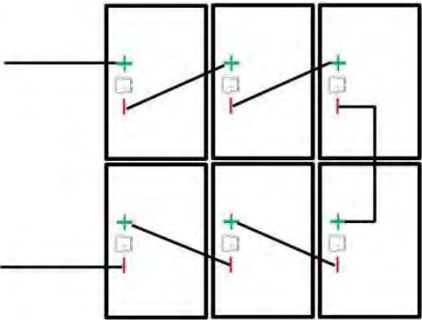
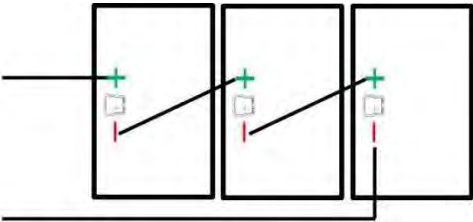
Hyundai Energy Solution provides recommended connection modes for customers. If the connection modes required by the installation personnel are different from the recommended connection modes, please contact Hyundai Energy Solution commercial personnel to evaluate the feasibility of connection modes.

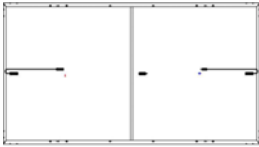
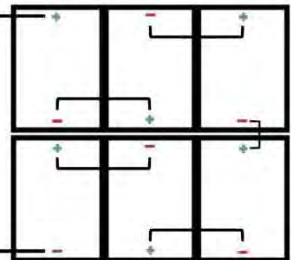
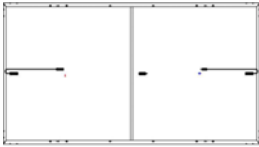
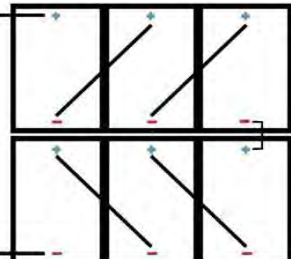
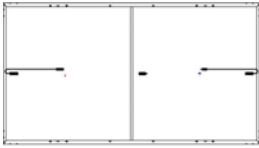
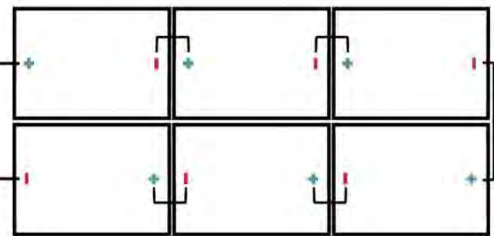
Photovoltaic modules can be connected in series to increase the series voltage, and connected in parallel to increase the series current. Please select a reasonable connection mode according to the electrical parameters of the inverter selected by the photovoltaic system and the maximum system voltage of the modules.

When connecting cables, pay attention to the polarity of the positive and negative terminals of modules.

For different types of components, Hyundai Energy Solution provides optional wire lengths to match different system wiring methods. The following table describes the recommended system cabling methods.

 HiE-SxxxUF Series HiE-SxxxUH Series HiE-SxxxVG Series HiE-SxxxVI Series	Horizontal installation (double row, junction box inside) 72/78 version of the total wire length is not less than 2400mm, 60/66 version of the total wire length is not less than 2000mm. 
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 HiE-SxxxUF Series HiE-SxxxUH Series HiE-SxxxVG Series HiE-SxxxVI Series	Horizontal installation (double row, junction box on the outside) 72/78 version of the total wire length is not less than 2400mm, 60/66 version of the total wire length is not less than 2000mm. 
 HiE-SxxxUF Series HiE-SxxxUH Series HiE-SxxxVG Series HiE-SxxxVI Series	Horizontal installation (single row) 72/78 version of the total wire length is not less than 2400mm, 60/66 version of the total wire length is not less than 2000mm. 
 HiE-SxxxUF Series HiE-SxxxUH Series HiE-SxxxVG Series HiE-SxxxVI Series	Vertical installation (double row) 72/78 version of the total wire length is not less than 1400mm, each group shall add a not less than 900mm jumper wiring, 60/66 version of the total wire length is not less than 1400mm, each group shall add a not less than 500mm jumper wiring. 
 HiE-SxxxUF Series HiE-SxxxUH Series HiE-SxxxVG Series HiE-SxxxVI Series	Vertical installation (single row) 72/78 version of the total wire length is not less than 1400mm, 60/66 version of the total wire length is not less than 1400mm. 

 HiE-SxxxHG Series HiE-SxxxDG Series HiE-SxxxKN Series HiE-SxxxKI Series HiE-SxxxDI Series HiE-SxxxKJ Series HiE-SxxxDJ Series	Vertical mounting (head to tail connection) In this connection mode, HiE-SxxxDI Series / HiE-SxxxKI Series / HiE-SxxxDJ Series / HiE-SxxxKJ Series the total wire length must be at least 1500mm. HiE-SxxxKN Series / HiE-SxxxHG Series the total wire length must be at least 1300mm, Pay attention to the positive and negative terminals and ensure that the modules are turned at intervals. 
 HiE-SxxxHG Series HiE-SxxxDG Series HiE-SxxxKN Series HiE-SxxxKI Series HiE-SxxxDI Series HiE-SxxxKJ Series HiE-SxxxDJ Series	Vertical installation (straight connection) The total wire length of this connection mode must be at least 2800mm. For HiE-SxxxHG Series the total wire length must be at least 2300 mm. 
 HiE-SxxxHG Series HiE-SxxxDG Series HiE-SxxxKN Series HiE-SxxxKI Series HiE-SxxxDI Series HiE-SxxxKJ Series HiE-SxxxDJ Series	Horizontal mounting (head to tail connection) This connection mode has the total wire length must be at least 400mm. Each group string needs to add a 1000mm jumper cable. 

Note: 1. Total wire length means positive plus negative cables length.

2. On the premise of not affecting the overall design scheme of the system, it is recommended that the modules of the horizontal plate series (integrated wire box and located near the long side) be installed vertically, and the modules of the vertical plate series (split wire box and located near the short side) be installed horizontally, to avoid unnecessary power generation loss caused by ash accumulation at the bottom of the inclined installation.

6 Installation Guide

Modules must be installed according to the installation instructions to comply with IEC requirements.

Connections between modules and support systems can be installed using mounting holes in the frame, clamps

If the installation method used is different from the recommended installation method, please get approval from Hyundai Energy Solution.

Otherwise, modules may be damaged and the warranty may be invalid.

In extreme weather conditions or user-defined installation methods, strengthen key connections to prevent damage to modules or system connections.

The loads described in this manual are test loads. According to IEC installation requirements, a factor of 1.5 should be considered when calculating the corresponding maximum design load. The design load of the project depends on the project location, local climate, support structure and related specifications. Support suppliers and professional engineers are responsible for determining the design load. For more detailed information, follow local laws and regulations as well as instructions from structural engineers.

Installation Method: Bolting

The modules are bolted to the support structure using mounting holes of the frame. Each

module must be securely fastened at a minimum of 4 points on two opposite sides.

Bolts and nuts M8 X 1.25-Grade 8.8 hot dip galvanized or A2-70 stainless steel should be used.

The yield strength of bolts and nuts must not be less than 450MPa.

According to bolt class, tightening torque of M8 coarse tooth bolt is 16~20Nm.

Installation in heavy snow or high wind load areas, use additional mounting holes.

Use stainless steel flat washers with thickness $\geq 1.5\text{mm}$ and diameter size $\geq 18\text{mm}$. (Please refer to the frame section drawing provided by Hyundai Energy Solution to select the upper limit flat washer that can be operated)

Modules shall be bolted to the position of the following mounting holes according to the structure and load requirements:

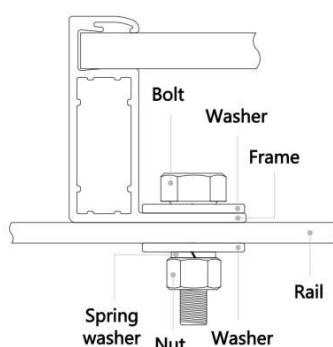
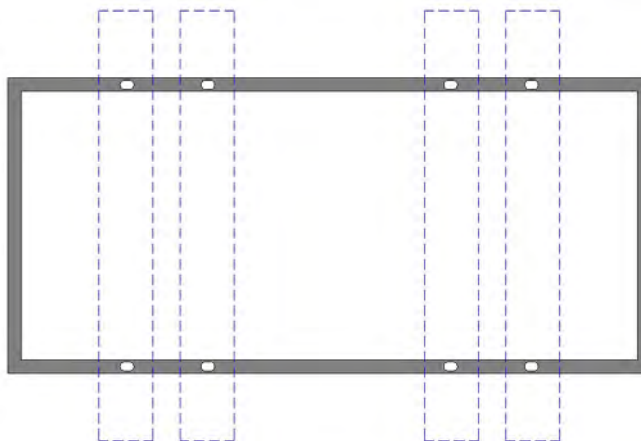


Figure 6. Bolt installation methods

Eight mounting hole installation (mounting hole size: 9*14mm)



Installation rail vertical to the long side of the module, applicable type:

HiE-SxxxUH

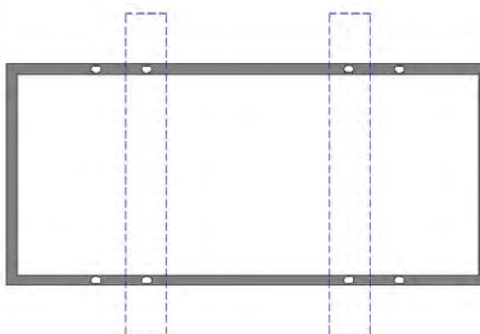
HiE-SxxxVI

HiE-SxxxVI(FB)

Mechanical load: Front side $\leq 5400\text{Pa}$, Rear side $\leq 2400\text{Pa}$

Remark : The width of bolting installation surface of frame which called "C"side is 30mm.

Inner four mounting hole installation (mounting hole size: 9*14mm)



Installation rail vertical to the long side of the module, applicable type:

HiE-SxxxDL

HiE-SxxxDI

HiE-SxxxDN

HiE-SxxxDM

HiE-SxxxDJ

HiE-SxxxDJ

Mechanical load: Front side $\leq 5400\text{Pa}$, Rear side $\leq 2400\text{Pa}$

Remark : The height of the frame which called "B"side is 35mm.

Installation method: Clamps

Use a certain number of clamps to secure the modules to the mounting rail. Hyundai Energy Solution recommends that fixtures be clamped to the frame of module.

The clamps shall be made of anodized aluminum alloy or stainless steel.

The length and thickness of the clamp recommended by Hyundai Energy Solution are $\geq 50\text{mm}$ and 3mm respectively. The contact width between the clamps and the side of the frame is in the range of $7 \sim 11\text{ mm}$.

Install and tighten on the mounting rails with the torque specified by the mounting components manufacturer. The clamps is installed with $\text{m } 8 \times 1.25$ bolts and nuts. For M8 heavy thread bolts, the tightening torque should be between 16 Nm and 20 Nm depending on the bolt grade.

When installing the clamps, do not touch the front glass, and do not scratch or deform the aluminum frame during the installation process. At the same time, the clamps cannot affect the operation of the module, and make sure that the drainage hole and the grounding holes are not blocked.

Each module requires at least four clamps to be secured, and at least two clamps for each long or short frame, depending on local application conditions (wind and snow conditions), an additional number of clamps may be required to ensure that the modules and systems bear the corresponding loads, as shown in Figures 7.

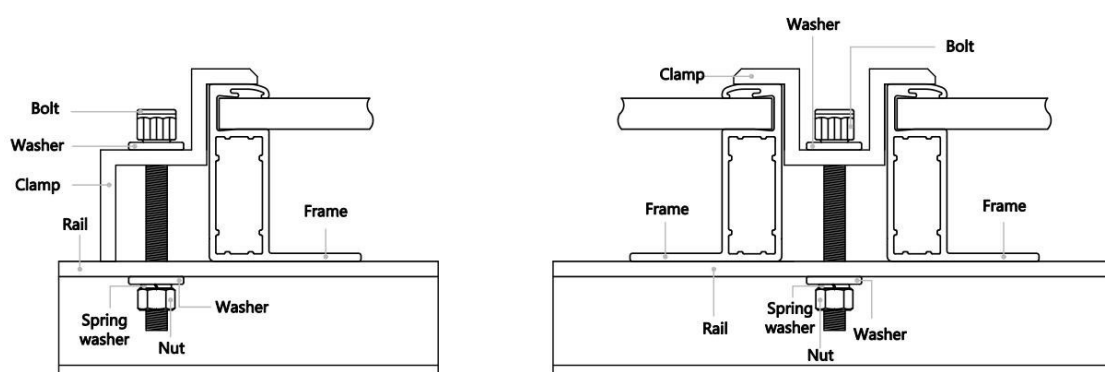
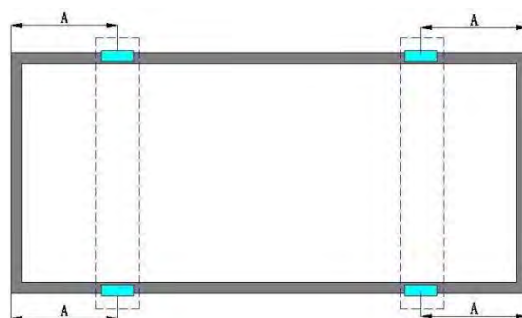


Figure 7. Specific installation of clamps

Clamps position is critical to the reliability of installation, center line must be installed as described in the following table according to structural and load requirements.

Four clamps mounting on long side of frame and rails perpendicularly to the long side frame



Module types	A Range(mm)	Max. Mechanical load(Pa)
HiE-SxxxUG	280-380	Front sides≤5400, Rear sides≤2400
HiE-SxxxUF, HiE-SxxxUF(FB)	280-380	Front sides≤5400, Rear sides≤2400
HiE-SxxxVG, HiE-SxxxVG(FB)	295-395	Front sides≤5400, Rear sides≤2400
HiE-SxxxHG, HiE-SxxxHG(FB)	330-430	Front sides≤5400, Rear sides≤2400

Four clamps mounting on short side of frame and rails perpendicularly to the long side frame



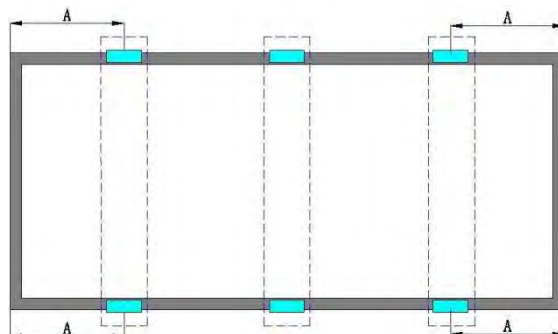
Module types	A Range(mm)	Max. Mechanical load(Pa)
HiE-SxxxVG, HiE-SxxxVG(FB)	0-150	Front sides≤2400, Rear sides≤1600
HiE-SxxxKN	0-200	Front sides≤800, Rear sides≤800

Four clamps mounting on short side of frame and rails perpendicularly to the short side frame



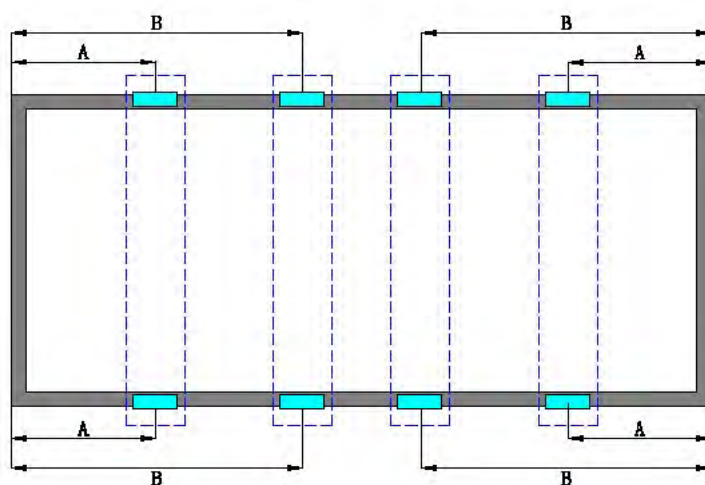
Module types	A Range(mm)	Max. Mechanical load(Pa)
HiE-SxxxDI	650-750	Front sides≤5400, Rear sides≤1400
HiE-SxxxDJ	650-750	Front sides≤5400, Rear sides≤1400

Six Clamps mounting on long side of frame and rails perpendicularly to the long side frame, the middle rail is located in the center of the module



Module type	A Range(mm)	Max. Mechanical load(Pa)
HiE-SxxxSI	340-440	Front sides≤5400, Rear sides≤2400
HiE-SxxxUI	345-445	Front sides≤5400, Rear sides≤2400
HiE-SxxxUH	345-445	Front sides≤5400, Rear sides≤2400
HiE-SxxxVI, HiE-SxxxVI(FB)	360-460	Front sides≤5400, Rear sides≤2400
HiE-SxxxUF, HiE-SxxxUF(FB)	280-380	Front sides≤5400, Rear sides≤2400

Eight clamps mounting on long side of frame and rails perpendicularly to the long side frame



Module types	A Range(mm)	A+B Range(mm)	Max. Mechanical load(Pa)
HiE-SxxxKL	355-455	495-595	Front sides≤5400, Rear sides≤2400
HiE-SxxxKG	375-475	520-620	Front sides≤5400, Rear sides≤2400
HiE-SxxxKN	380-480	525-625	Front sides≤5400, Rear sides≤2400
HiE-SxxxKM	355-455	495-595	Front sides≤5400, Rear sides≤2400
HiE-SxxxKI	375-475	520-620	Front sides≤5400, Rear sides≤2400
HiE-SxxxKJ	380-480	525-625	Front sides≤5400, Rear sides≤2400

7 Maintenance

Modules need to be inspected and maintained regularly, especially during the warranty period. To ensure optimum performance of the modules, the following maintenance measures are recommended.

Cleaning

When modules are working, there should not be environmental influence factors to cover shadows in the modules, such as other modules, supporting rail, plants, large number of dust etc., which may directly reduce the power output and may even cause regional hot-spot effect. Therefore clean the glass surface on a regular basis, clean modules take measures so as:

- ❖ The frequency of module cleaning depends on the speed of accumulation of dirt, the rain will be carried out on the module surface is clean under normal circumstances, but still need to use a soft sponge or cloth (either dry or touch water) clean the module, surface rough materials shall not be used for any case clean, and acid and alkali cleaner to remove dirt is blocked too.
- ❖ Avoid local heavy weight to the module during cleaning, which will lead to module glass deformation, damage the solar cells, lead to reduce the service life of modules.
- ❖ Clear snow on modules in a timely manner to avoid damage to modules caused by long-term snow accumulation and snow melting and freezing.
- ❖ Do not pierce the back-sheet when cleaning the back of the module.
- ❖ It is recommended to clean the modules in the early morning or evening when the light is not strong and the module temperature is low, especially in areas with high temperatures.
- ❖ Do not attempt to clean modules with features such as broken glass or the presence of exposed wires, which may be subject to electrical shock.

Visual inspection

Please carefully check the modules of the existence of visual defects, focusing on the following items:

- ❖ Check whether the module glass is broken.
- ❖ Check if the front of the module is obstructed by obstacles or foreign objects.
- ❖ Check the module negative-sheet whether there is hot, negative film raised, burn through the traces and so on.
- ❖ Check whether the cell bus-bar is corroded, whether encapsulation materials of the module has delamination, bubbles, etc.
- ❖ Check the tightness of the bolts and the electrical connections at the connection points between the modules and the supporting rail.

Inspection of connector and cable

It is advisable to carry out a preventive check every 6 months and check the following:

- ❖ Check Junction box adhesive for cracks or cracks.

- ❖ Check the connector interface sealing and whether there is loose, melt deformation, aging or corrode.
- ❖ Check that the cable connections are secure and that the modules are properly grounded.
- ❖ When module is found to be defective, consult a qualified service technician. If servicing is required, it should be serviced by qualified service technician.
- ❖ Module exposure generates high voltages in the sun, so cover the modules with opaque material when servicing modules to prevent electrical shock.
- ❖ Note:
 1. If found in the maintenance of any problems, feedback to the professional service personnel for confirmation;
 2. If using maintenance and repair measures not included in this manual, consult your local dealer for professional support.

AMENDED EDITIONS AND DATES

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